Work Orde Wednesday, Octo												Page
Item ID: Revision ID: Item Name:	D206-642-24 Wearshoe	47	A	Accept					Setup	Start Stop	r reminer ar	
Start Date: Required Date: Reference:	10/6/2010 10/6/2010	Start Qty: 2.00 Req'd Qty: 2:00			Cust Item II Customer:	D:						
Approvals:		an: MF	Date: <u>10-10-05</u>	Tooling: SPC (Y/N):		nte:			Run	Start Stop		
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp

DSI 9466 Rev A IIN D206-642 Rev N

100

0.00

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-247 CHG002

0.00

110

Packaging

Memo

Pick Kit

0.00

Page 1

Packaging

Dan Ac	ospace	Liu								
W/O:			WO	RK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CHAI	EDURE CHANGE			Date (	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								ļ		
Part No	•	PAR #:	Fault Cate	jory:	NCR:	Yes N	lo DQA:		Date: _	
Resolution:			Disposition	:	QA: N	/C Clos	sed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORM	IANCE (	NCR)		,		
		Description of NC		Corrective Action Section			Verificat	ion	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector
	-									

Work Order ID 62650	Wa	ìrk	Or	der	ID	626	550
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Page 2

Wednesday, October 06, 2010 8:41:10 AM

Item ID:

D206-642-247

Accept

Setup Start

**Revision ID:** 

Item Name: Wearshoe

**Required Date: 10/6/2010** 

Start Qty: 2.00 10/6/2010

**Cust Item ID:** 

Reference:

**Start Date:** 

Approvals:

Process Plan:

Req'd Qty: 2.00

Date:

Identify and pack for shipping as per PPP D206-642-247

Tooling:

Date:

**Customer:** 

Start

Stop

Date:

SPC (Y/N):

Set Up/

**Run Hours** 

Date:

Tool # Plan

Code

Stop

Run

Sequence ID/ Work Center ID

120

Quality Control

Operation **Description** 

OC4-100% Inspect kits for completeness

Memo -

Memo

0.00

0.00

Tool ID

Accept Qty

Reject Qty

Reject Insp. Number Stamp

130

Packaging

Packaging

0.00

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

10/10/07 HJ

140

rospace	e Ltd							<b>~</b> \
		WO	RK ORDER CHANGE	S			Ł	
STEP	PRO	CEDURE CHAI	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							•	
							:	
								į E
			destructive consequences and describe consequences of the south the consequences of th					
•	PAR #:	Fault Cate	jory:	NCR: Yes	No <b>DQ</b>	<b>A</b> :	_ Date: _	
R	esolution:	Disposition	:	QA: N/C C	losed:		Date: _	
	V	WORK ORDE	R NON-CONFORMA	NCE (NC	7)			
	Description of NC		Corrective Action Section	n B	Verifi	cation	Approval	Approval
STEP	Section A	Initial Chief Eng	Action Description Chief Eng		&   Sect		Chief Eng	QC Inspector
								1
						<del> </del>		
	STEP	:PAR #:  Resolution:  STEP Description of NC Section A	STEP PROCEDURE CHAN  PAR #: Fault Category  Resolution: Disposition  WORK ORDE  STEP Description of NC Section A Initial Chief Eng	STEP PROCEDURE CHANGE  :PAR #:Fault Category: Resolution:Disposition:  WORK ORDER NON-CONFORMA  STEP Description of NC Section A Corrective Action Section Chief Eng Chief Eng Chief Eng	STEP PROCEDURE CHANGE  By  PROCEDURE CHANGE  By  PAR #: Fault Category: NCR: Yes  Resolution: Disposition: QA: N/C C  WORK ORDER NON-CONFORMANCE (NCI  STEP Description of NC Section A  Initial Chief Eng Chief Eng Chief Eng Date	STEP PROCEDURE CHANGE By Date	STEP PROCEDURE CHANGE By Date Qty	STEP PROCEDURE CHANGE By Date Qty Approval Chief Eng / Prod Mgr

Work Order ID: 62650

Parent Item:

D206-642-247

Parent Item Name: Wearshoe



**Start Date:** 10/6/2010

**Required Date: 10/6/2010** 

Start Oty: 2.00

Required Oty: 2.00

Com	ments	s:
Com	ponei	ıt

New Issue Aug. 23/2010 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Primary Item Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status	
AN960C10L	NAS1149C0332	Purchased	No		110	Each	29.0000	44	· 88			,	



*		

			M15816 10/10/68
<u>n</u>	Loc Qty	Loc Code	
	29		
107534	29		

	D3535-13
, A	
- 1 -	117

Manufactured No

29 110 Each

9.0000

٠ _		١
A	, (886)   1884	l
1 -	Wearshoe	

Location FP018

Location

FP

62006

55730

61502

Location ST245

> Loc Qty 9

> > Each

Each

Loc Code

8.0000



No

No

Loc Qty

110

110

Loc Code



Manufactured

Manufactured

Location FP19

Loc Qty 11 11 Loc Code

11.0000

Dart Ae	rospace	Ltd							* à		
W/O:			W	ORK ORDER CHANGE	S			*			
DATE STEP		PRO	CEDURE CH	ANGE	By Date Qty			Approval Chief Eng / Prod Mgr	Approval QC Inspector		
								İ			
						Part 14 a 14					
							i				
Part No	):	PAR #:	Fault Cat	egory:	NCR: Yes	No <b>DQ</b>	\:	_ Date: _			
	Re	esolution:	Dispositi	on:	QA: N/C CI	osed:	ed: Date:				
NCR:		V	VORK ORE	DER NON-CONFORMA	NCE (NCF	3)					
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	n B   Sign &   Date	Verific Section		Approval Chief Eng	Approval QC Inspector		
							,				
		,									
							-				

Wednesday, October 06, 2010 8:41:09 AM

Work Order ID: 62650 D206-642-247 Parent Item: Parent Item Name: Wearshoe Start Date: 10/6/2010 **Required Date: 10/6/2010** Start Oty: 2.00 Required Qty: 2.00 D3536-13 Manufactured 110 No 15.0000 Each Location Loc Qty Loc Code FP 3 61970 3 FP11 12 12 62007 D3536-21 Manufactured 110 Each 13.0000 No Location Loc Otv Loc Code FP 47010 FP11 12 61684 12 D3536-33 Manufactured No 110 Each 9.0000



2

58685

Dart Aerospa	ce Ltd
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	Uspace									
W/O:		•	W	ORK ORDER CHANGI	ES			÷		
DATE	STEP	PRC	Ву	Date	Qty	- <b>Approval</b> Chief Eng / Prod Mgr	Approval QC Inspector			
								•		
Part No:		PAR #:	Fault Cate	egory:	NCR: Yes No DQA: Date:					
	Re	solution:	Disposition	on:	QA: N/C CI	osed:		Date: _		
NCR:		\	WORK ORD	ER NON-CONFORMA	NCE (NCR	)				
DATE	CTED	STEP Description of NC Section A	Corrective Action		on B	Verific	cation	Approval	Approval	
DATE	SIEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date		Section C	Chief Eng	QC Inspector	
		,								
<u></u>										

Wednesday, October 06, 2010 8:41:09 AM

Work Order ID: 62650

Parent Item:

D206-642-247

Parent Item Name:

Wearshoe



**Start Date: 10/6/2010** 

Required Date: 10/6/2010

Start Qty: 2.00

Required Qty: 2.00

D3537-1

Wearpad

Manufactured

110

Each 8.0000

Loc Code

8.0000

Loc Code

1,077.000

Loc Code

D3537-3

	TOCS
	FP
	FP17
lo	

Manufactured

Location Loc Qty 55465 57713 60491 61640 110

Each

Each

P Wearpad

MS27039C1-08

Purchased

Location Loc Qty FP17 60866 110

**SCREW** 

No

Location Loc Qty FP 276 115336 276 ST293 801 115589 800 19185

## Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANC	GES				4	
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										ļ
								i		
Part No	:	PAR #:	Fault Cat	egory:	NCR	: Yes N	lo DQ/	<b>A</b> :	_ Date: _	
	R	esolution:	Dispositi	on:	QA:	N/C Clo	sed:		Date:	
NCR:			WORK ORE	DER NON-CONFORM	ANCE	(NCR)			,	
DATE	STEP	Description of NC	Corrective Action Section			Verification				Approval
	O.L.	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section	on C	Chief Eng	QC Inspector
				•	1					}



D206-642 Page 21 of 34

## 4.3 206A/B HIGH GEAR SKIDTUBES

ltem	Qty -211	Qty -212	Qty -213	Qty -214	Qty -241	Qty -247	Part Number	Description
	Х						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			Х				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				Х			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	Х		D206-642-241	SKIDTUBE
						Х	D206-642-247	WEARSHOE KIT (REPLACES -243)
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER (3)
		<u> </u>						
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A		[			18		D2651-1	* PLUG <sup>(1)</sup>
2B					18		D2651-3	* O-RING (1)
3					1		D2646	* AFT CAP (1)
4					2		MS27039-1-08	* SCREW (1)
5					2		AN960JD10L	* WASHER (1)
								AARDI S SWR OUT III
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	11		11			L	D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			AN960JD10	WASHER
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT (2)
14B		<del> </del>	2	2		<del></del>	MS21042-5	* NUT (OR MS21042L5) (2)
15	8	8	8	8		<del>                                     </del>	AN960JD516	WASHER
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			AN960JD416	WASHER
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
-10	- '2	1-12	12	16.			1.002.0.0	
20A					4	4	D3537-1 7	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1 .	D3535-13 🥕	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13 #	GASKET
23A					1	1	D3535-21 🥎	WEARSHOE (REPLACES D2656-21)
23B	-				1	1	D3536-21 Ø	GASKET
24A					1	1	D3535-33 Ø	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B		<del> </del>			44	44	AN960C10L ~	WASHER
26C		<del>                                     </del>		-	44		ALS7-1032-130	* INSERT (1)
200							,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	(or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			AN960JD616	WASHER
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			AN960C416	WASHER
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
	40	10	E	£	<u> </u>		D2712	SET SCREW
37	10	10	5	. 5	<del></del>		D2712	SADDLE SPACER
38	2	2	2	2		ļ	D2884	
39	2	2	2	2	<u> </u>	L	D2885	SADDLE SPACER

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE

(2) MAY BE REQUIRED ON -213/-214 INSTALLATIONS
(3) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Revision:

N

09.09.09 Date: